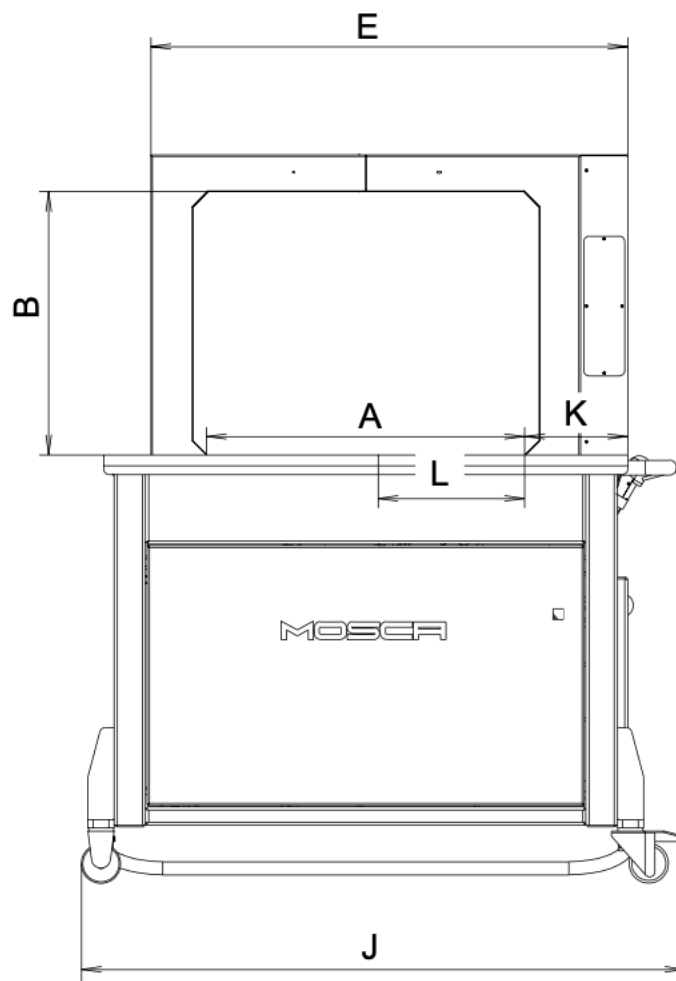
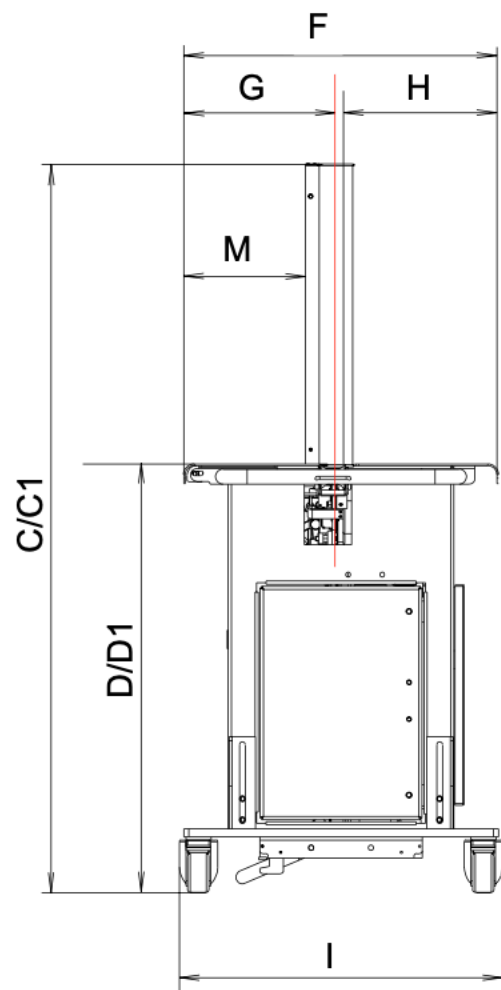


- 1 Machine body
- 2 Strap guide track
- 3 Table plate, front
- 4 Table plate, rear
- 5 Castors with brake
- 6 Spool cover
- 7 Strap spool
- 8 Foot pedal
- 9 Castors without brake
- 10 Operating panel, description see chapter 4.2 of this operating manual
- 11 Door opener

## 3.6 Technical Data



G= Strapping level  
L= centre of sealing head

### 3.6 Technical Data *(continuation)*

	A	B		C	C1	D	D1	E	F	G	H	I	J	K	L	M	Strappings per min			Weight		Basic frame
		Without press	With press														Without press	With press	Ultra sonic	Without press	With press	
1651	500	400	300	1290-1305	1200-1305	820-925	730-835	860	600	285	305	600	1070	250	250	230	49	39	37	195 kgs	----	600
1652	600	500	400	1390-1495	1300-1405	820-925	730-835	910	600	285	305	600	1070	200	300	230	46	36	34	198 kgs	250 kgs	600
1659	800	800	700	1690-1795	1600-1705	820-925	730-835	1110	600	285	305	600	1270	200	300	230	42	32	----	----	----	800
1660	800	600	500	1490-1595	1400-1505	820-925	730-835	1110	600	285	305	600	1270	200	300	230	43	33	32	218 kgs	252 kgs	800
1661	800	400	300	1290-1395	1200-1305	820-925	730-835	1110	600	285	305	600	1270	200	300	230	----	----	----	----	----	800
1662	1000	400	300	1290-1395	1200-1305	820-925	730-835	1310	600	285	305	600	1470	200	300	230	43	33	32	----	270 kgs	1000
1664	1000	800	700	1690-1795	1600-1705	820-925	730-835	1310	600	285	305	600	1470	200	300	230	41	31	----	257 kgs	277 kgs	1000
1665	1650	500	400	1390-1495	1300-1405	820-925	730-835	1940	600	285	305	600	2120	200	300	230	38	28	----	312 kgs	345 kgs	1000
1666	1000	1000	----	1890-1995	1800-1905	820-925	730-835	1310	600	285	305	600	1470	200	300	230	----	----	----	----	----	1000
1667	1250	800	700	1690-1795	1600-1705	820-925	730-835	1560	600	285	305	600	1720	200	300	230	----	----	----	----	----	1000
1668	1250	500	400	1390-1495	1300-1405	820-925	730-835	1560	600	285	305	600	1720	200	300	230	----	----	----	----	----	1000
1669	1250	1000	----	1890-1995	1800-1905	820-925	730-835	1560	600	285	305	600	1720	200	300	230	----	----	----	----	----	1000
1671	1650	1000	----	1890-1995	1800-1905	820-925	730-835	1960	600	285	305	600	2120	200	300	230	----	----	----	----	----	1000

All dimensions in millimetres, if not mentioned separately.

Measures C1 and D1 only valid for machines with lower working height – castors and/or screw feet

If a press is installed the measure B will be reduced by 100 mm

## 3.6 Technical Data *(continuation)*

Heat weld seal	Thermal
Noise emission	77 dB (A) – measured according to DIN 45 635 section 27
Strap width	5 – 12 mm
Strap thickness	0,4 bis 0,8 mm
Strap spool diameter	inside diameter = 200 mm outside diameter = 380 mm
Air pressure	3 bar
Air consumption	5 l/min
Cylinder pressure	300 N

### 3.6.1 Electrical Supply

Electrical Supply	110 V / 60 Hz	230 V / 50 Hz	240 V / 50 Hz	400 V / 50 Hz
Type of mains	1L+N+PE	1L+N+PE	1L+N+PE	3L+N+PE
Nominal output	0,85 KW	0,85 KW	0,85 KW	1,5 KW
Nominal voltage	110 V	230 V	240 V	400 V

#### 3.6.1.1 Mains power supply

Nominal current	7 A	3,7 A	3,7 A	2,5 A
Nominal frequency	60 Hz	50 Hz	50 Hz	50 Hz
Kind of current	1 AC	1 AC	1 AC	3 AC